

Work Order ID 147610

Wednesday, August 03, 2016 7:14:30 AM

147610

Page 1

Item ID: D130-700-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: EC130 Bearpaws

Start Date: 5/27/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/8/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

DAS**21**

Date:

AUG 03 2016

Tooling:

Date:

QC:

9-89

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3167

Rev A1

AUG 03 2016**DAS****6****9-89**

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D130-700-011 CHG001**2****DAS****28****9-89****AUG 08 2016**

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

2**DAS DAS****26 27****9-89 9-89****AUG 05 2016**

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.01

Quality Control

2**DAS****28****9-89****AUG 08 2016**

Work Order ID 147610

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Page 2

Item ID: D130-700-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: EC130 Bearpaws

Start Date: 5/27/2016 Start Qty: 2.00

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Cust Item ID:

Required Date: 6/8/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

180

Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D130-700-011

LOCATION: FG012

2x DAS
28
9-89DAS
27
9-89

AUG 08 2016

190

190

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.03

H/ [Signature]

16.08.09

SH

AUG 08 2016

Picklist Print

Wednesday, August 03, 2016 7:14:35 AM

Page 1

Work Order ID: 147610

147610

Parent Item: D130-700-011

D130-700-011

Parent Item Name: EC130 Bearpaws

Start Date: 5/27/2016

Required Date: 6/8/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3167-1 *D3167-1* Bearpaw AN4-12A *AN4-12A* Bolt		Manufactured	No				Each	0.0000	2	4			DAS 27 9-89
		Purchased	No			170	Each	91.0000	4	8			DAS 26 27 9-89
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					FG	10							
					120423	10							
					ST344	81							
					m134606	81							
AN4-15A *AN4-15A* Bolt		Purchased	No			170	Each	342.0000	8	16			DAS 26 27 9-89
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					GA	26							
					120449	26							
					over003	250							
					m134955	150							
					m135297	100							
					ST343	66							
					m135127	66							

AUG 05 2016

Picklist Print

Wednesday, August 03, 2016 7:14:35 AM

Page 2

Work Order ID: 147610

147610

Parent Item: D130-700-011

D130-700-011

Parent Item Name: EC130 Bearpaws

Start Date: 5/27/2016

Required Date: 6/8/2016

Start Qty: 2.00

Required Qty: 2.00

D2182B060

Manufactured No

170

Each

71.0000

4

8

D2182B060

Clamp Cushion Black 6.0 "Long

DAS
26
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

15

93429

15

ST369

6

130681

6

ST639

50

146738

50

170

Each

506.0000

12

D2274

Manufactured No

D2274

Radius Block

(24)

2x
B133015

DAS
26
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

12

86855

12

ST006

191

110264

12

144391

19

146624

160

ST012a

303

147530

303

170

Each

32.0000

4

8

D2519

Manufactured No

D2519

Clamp

DAS
26
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST542

32

145439

32

8x

AUG 05 2016

DAS
28
9-89

Picklist Print

Wednesday, August 03, 2016 7:14:35 AM

Page 3

Work Order ID: 147610

147610

Parent Item: D130-700-011

D130-700-011

Parent Item Name: EC130 Bearpaws

Start Date: 5/27/2016

Required Date: 6/8/2016

Start Qty: 2.00

Required Qty: 2.00

D2529 Manufactured No 170 Each 696.0000 12 24

D2529

Washer

DAS
26
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST008

696

108881

12

145269

184

147569

500

24x

D3171-1 Manufactured No 170 Each 40.0000 4 8

D3171-1

Angle Bracket

DAS
26
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST019

40

143608

40

8x

MS21042L4 Purchased No 170 Each 2,489.000 12 24

MS21042L4

Locknut

DAS
26
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

51

m133363

51

GA

468

m133769

116

m135058

352

ST3003

26

m134955

26

ST303

1944

m135127

944

m135297

1000

24x

AUG 05 2016

Picklist Print

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Page 4

Work Order ID: 147610

147610

Parent Item: D130-700-011

D130-700-011

Parent Item Name: EC130 Bearpaws

Start Date: 5/27/2016

Required Date: 6/8/2016

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Purchased

No

170

Each

1,636.000

12

24

NAS1149D0463.J

Washer

DAS
27
9-89

AUG 05 2016

Location

Loc Qty

Loc Code

GA

320

M132035

15

M134508

32

M135056

273

ST260a

600

M135056

600

ST263

716

M134943

716

DAS
28
9-89

248

Work Order ID 147610***147610***

Page 1

Wednesday, June 08, 2016 2:30:07 PM

Item ID: D130-700-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: EC130 Bearpaws

Start Date: 5/27/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/8/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3167

Rev A1

DAS
21
9-89

AUG 03 2016

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

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Photocopy bluefile and create labels per PPP D130-700-011CHG001

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.00

Quality Control

REFERENCE ONLY

5 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D130-700-011	BEARPAW INSTALLATION
	X	D130-700-021	WEARPLATE KIT
4		D2182B060	Rubber Cushion
12		D2274	Radius Block
12		D2529	Washer
4		D2519	Clamp
2		D3167-1	Bearpaw
4		D3171-1	Angle
	2	D3862-041	Wearplate
4	4	AN4-12A	Bolt
8	8	AN4-15A	Bolt
12	12	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

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Revision: B
Date: 14.12.02